



13.9.2013

First angle projection		03	Material Spec. changed from S355 to S275.	T42700		
			Materiálová specifikace změněna z S355 na S275.			
General tolerance (GT) in mm Size range		Index	alteration	Change no	Fit	Toler.
$\begin{matrix} > 30 & > 120 & > 400 & > 1000 \\ \leq 30 & \leq 120 & \leq 400 & \leq 1000 \end{matrix}$	Inspection dim. 	Material: EN 10025 S275 JR or Equiv.			Weight: in kg	
	Auxiliary dim. ( )	Blank no:			0.2	
GT coarse	Date	Name	Title:  support			PROD.
L 1 2 2 3 4	Drawn 9.5.2012	K.Schmeyz				
< 1 2 4 6	Checked 9.5.2012	K.Schmeyz				
Lengths (L) and angle ( $\angle$ ) = $\pm$ GT	Auth'd 29.5.2012	W.Edmunds				
Tolerance Symbols ISO 1101	M.check. 13.6.2012	D.Thomas	Drawing number / / 14014221802			Scale 1:2 Sheet: 1 of: 1
○ roundness = $1/2\phi$ -Tol. — □ straightness/flatness = GT ⊙ ↗ concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT						
Languages:	Confidential document					
en	Refer to protection notice ISO 16016					
			Repl.	Orig.		